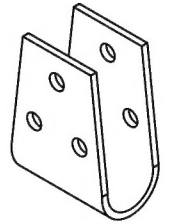
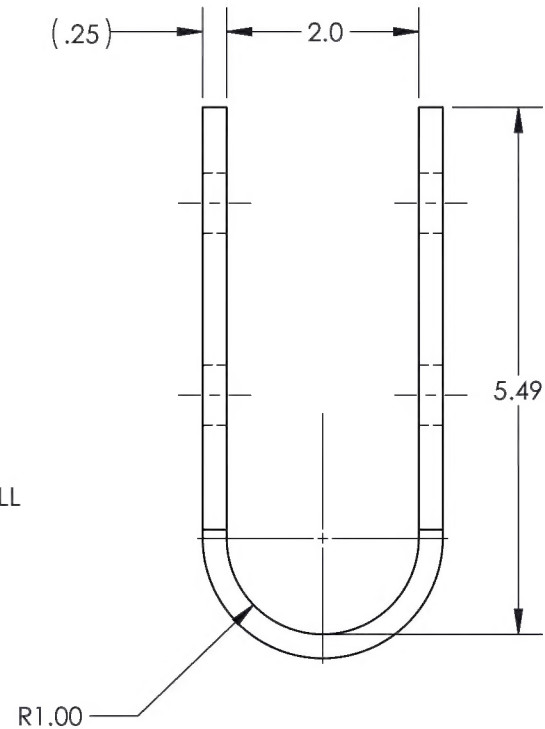
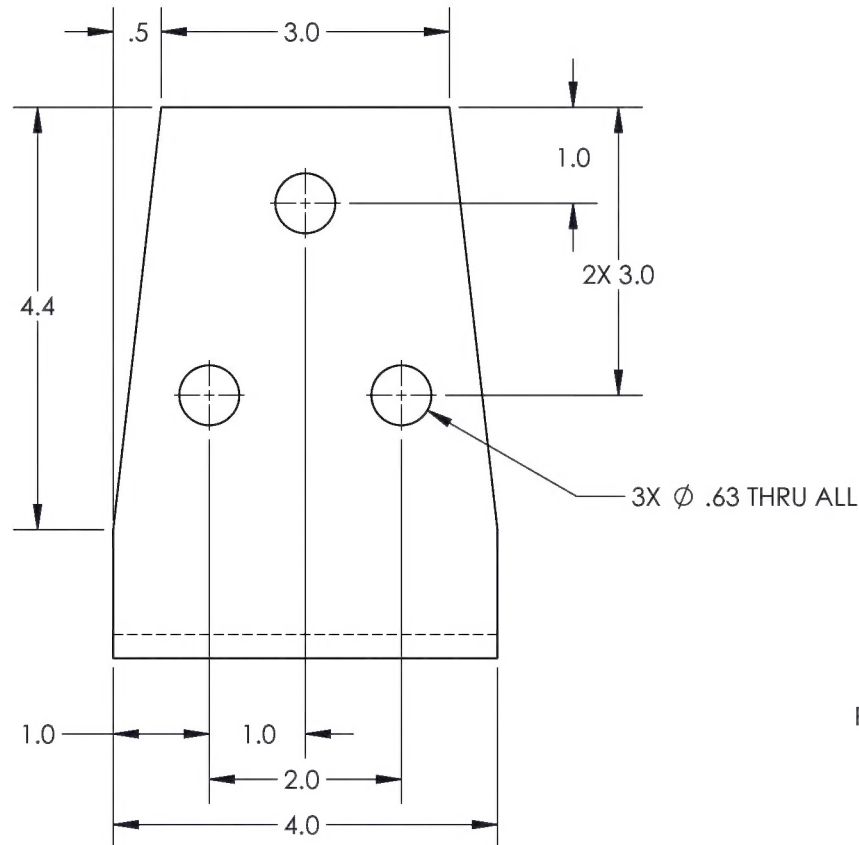


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| REVISIONS | | | | |
|-----------|-------------------|-----------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| 2 | AS DRAWN BY CANAM | 7/19/2013 | CFS | |



| |
|-----------|
| USED ON |
| 20NR-83W |
| 20NR-83AW |

| | |
|--|-----------------|
| RED BARN MACHINE | |
| T-BAR STIFFENER | |
| DWG NO. | REV 2 |
| 20NR-83-2 | |
| MAT'L 1018 | DRAWN BY: CANAM |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | |
| .XXX ± .005 FRACTIONS ± 1/32 | |
| .XX ± .01 ANGLES ± 5° | |
| .X ± .1 | |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE 1:2 | DATE 11/6/1997 |
| SHEET 1 OF 1 | |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS |
|----------|----------|-----|-----------|----------|-----------------|----------|-----------------------------------|
| | | | 20NR-83-2 | 1 | T-BAR STIFFENER | 1018 | 1/4 X 4-1/8 X 12-1/4 |